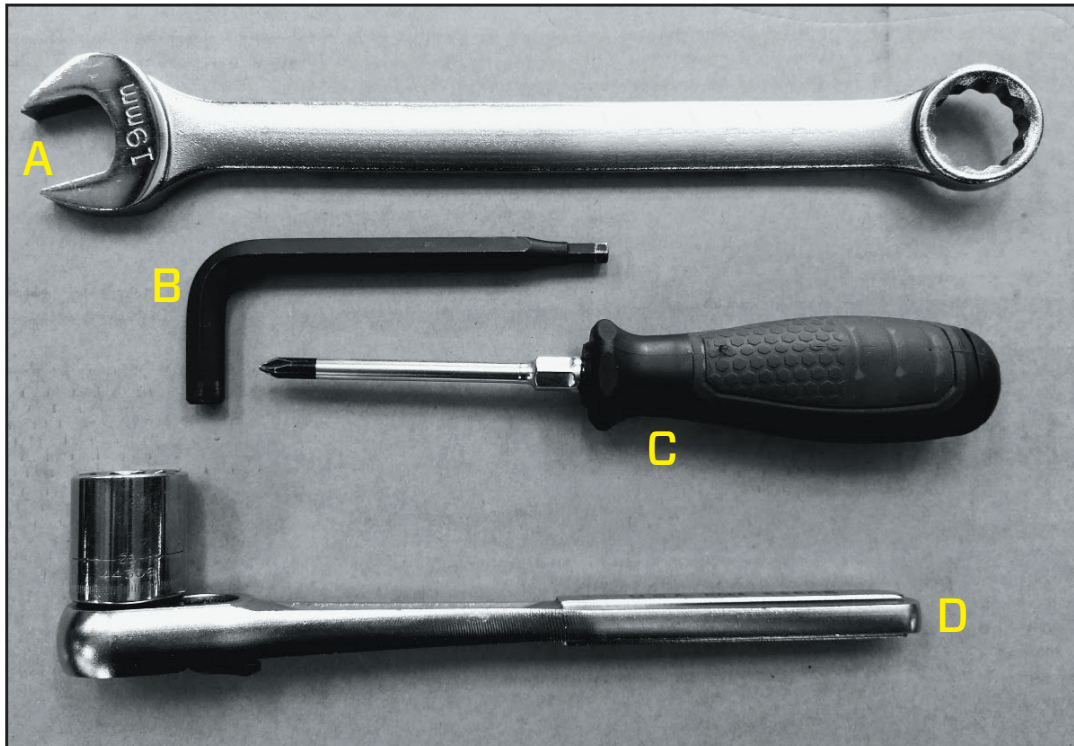


# ASSEMBLING

## TOOLS REQUIRED FOR ASSEMBLY



- (A) 19mm Wrench (C) Phillip Screwdriver  
(B) iQ Blade Wrench (Included) (D) 19mm Socket Ratchet

# ASSEMBLING

## Assembling your iQMS362™

### UNBOXING AND ASSEMBLING

Open the top of the box. Remove top layer of foam with parts and set aside. Remove main frame assembly and place on a flat horizontal and stable surface (preferably a workbench) to prevent the equipment from tipping or sliding during assembly.



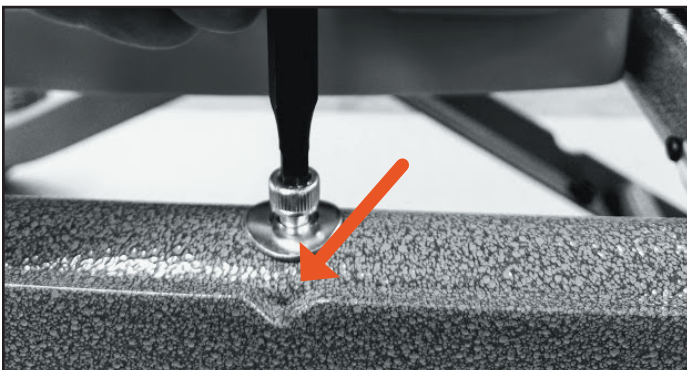
**IMPORTANT ASSEMBLY STEP**  
REMOVE SCREW AND SHIFT HOLE TO LINE UP WITH V-GROOVE AND INSTALL (4) FRAME MOUNTING SCREWS (2 ON EACH SIDE)

### MOUNTING THE X-STAND

Remove screw from frame (A) on each side.



Position frame tube to align with V-Notch. Install (4) mounting screws, (2) on each side.

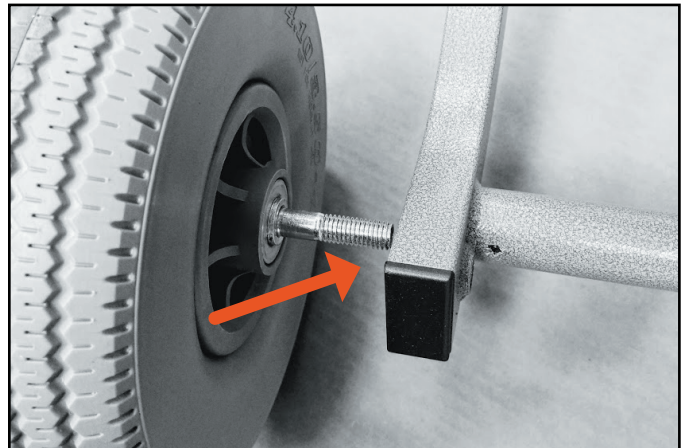


Insert linkage rod into X-Stand latch/lock slot on each side.

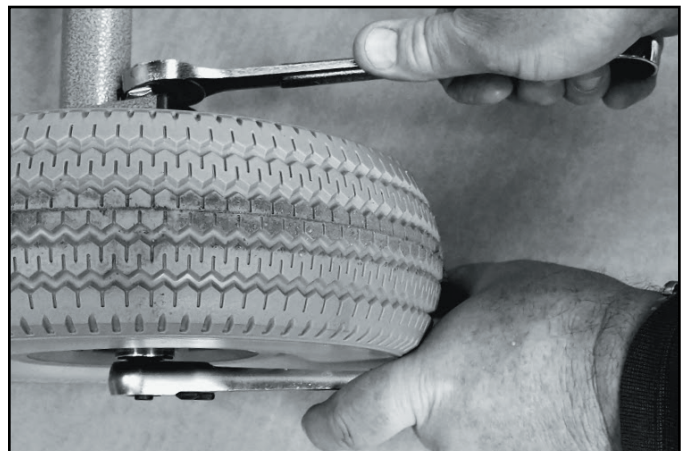


### INSTALLING THE WHEELS

Insert 1/2 inch bolt into wheel, then insert into wheel mount hole.



Install 1/2 inch nut onto bolt and tighten.





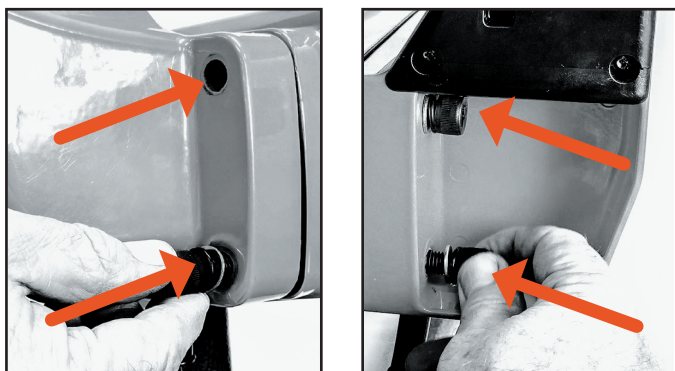
## ASSEMBLING

### MOUNTING THE SUPPORT ARM

Remove the support arm/saw motor head from box and packaging. Install the support arm onto the left rear support arm mounting surface by lining up the pins.



Install the (4) Allen screws. Tighten all 4 screws finger tight.

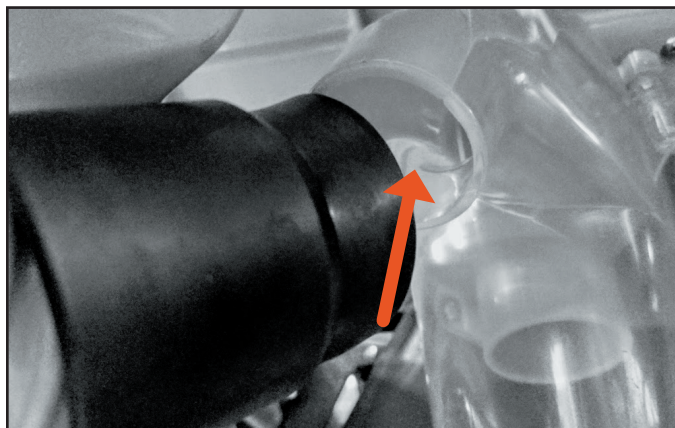


Securely tighten the (4) Allen screws with supplied Allen wrench.

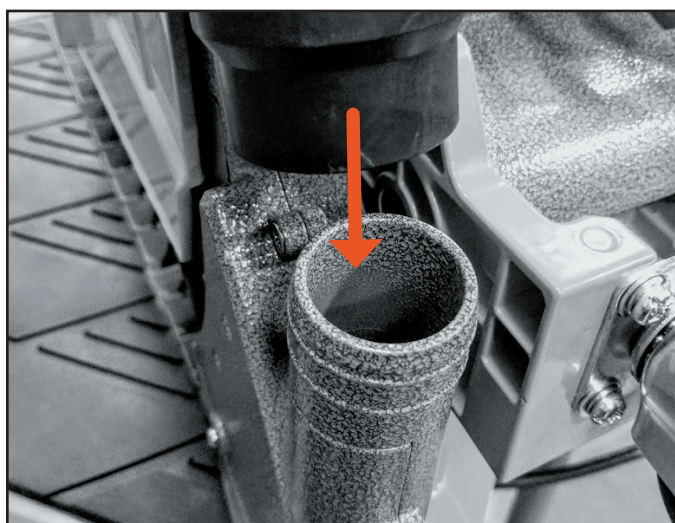


### ATTACH DUST GUARD VACUUM HOSE

Slip lower vacuum hose onto cyclone inlet.



Slip upper vacuum hose onto dust guard inlet.





## ASSEMBLING

### CONNECTING THE VACUUM MOTOR POWER

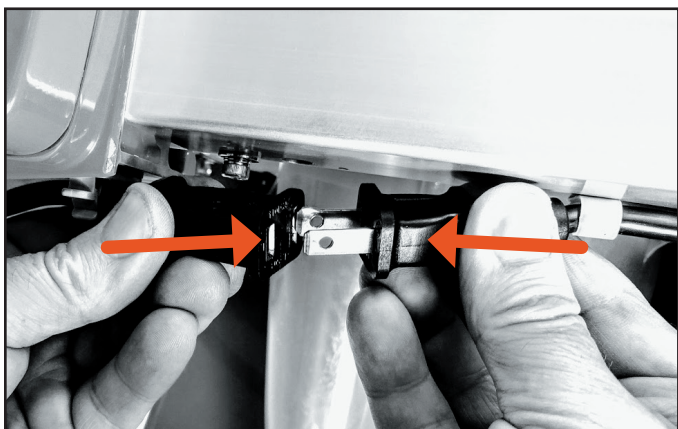
The vacuum power supply cable from the support arm needs to be routed through the cable retainer.



Snap the cable retainer closed securing the cable.

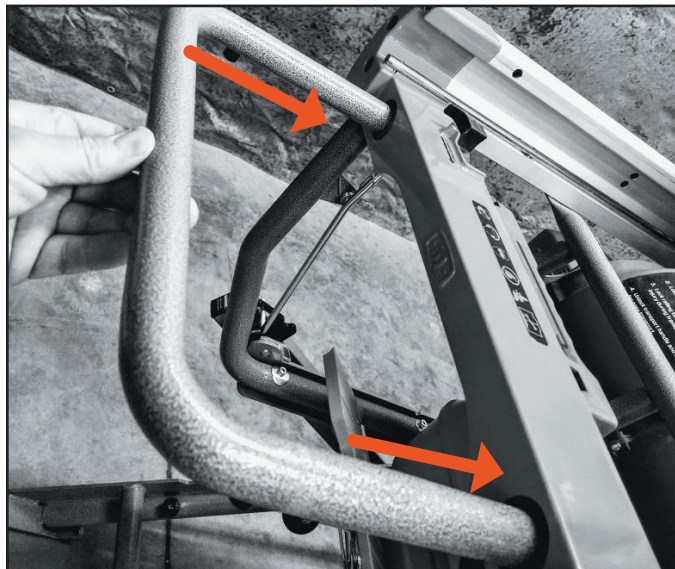


Plug the vacuum power cable into the vacuum power supply receptacle.

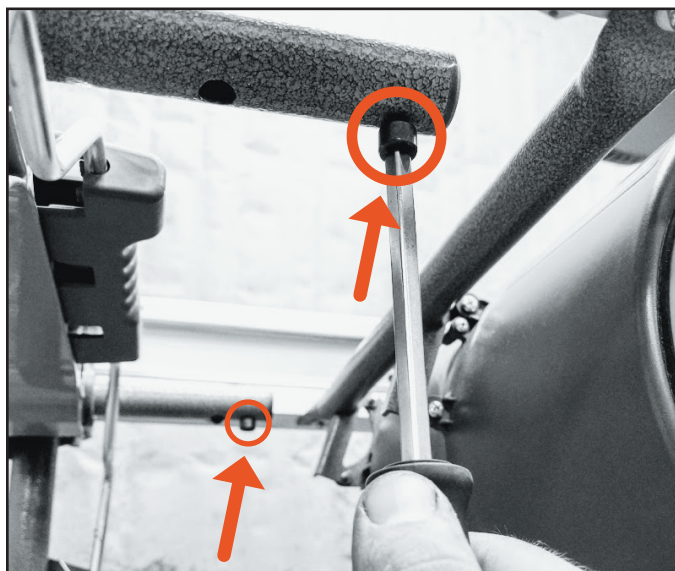


### INSTALL TRANSPORT HANDLE

Insert transport handle with holes down into a front cross frame as shown.



Insert lock screws into handle and tighten.

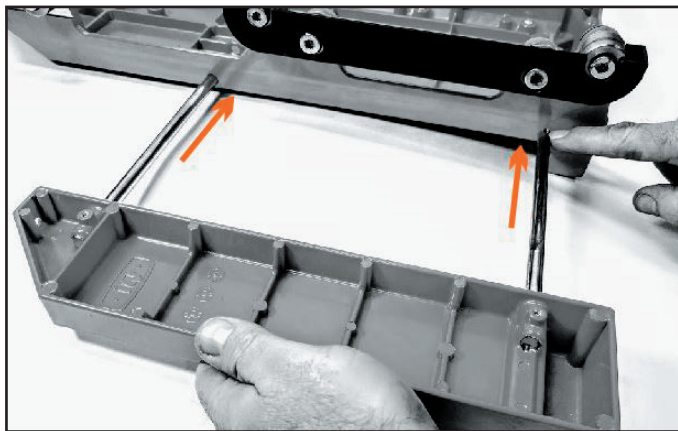




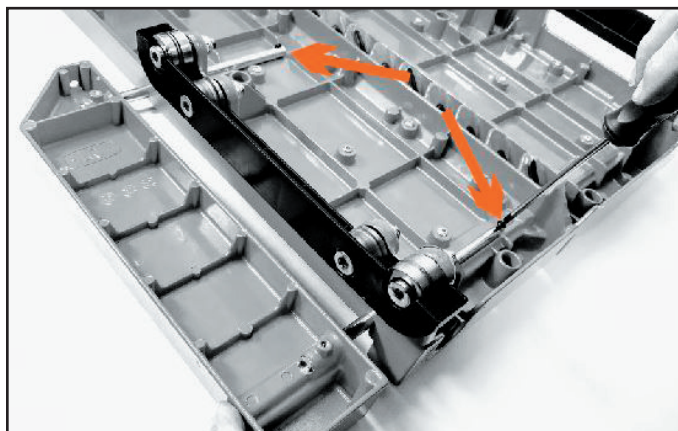
# ASSEMBLING

## ASSEMBLING THE TABLE EXTENSION

Remove the table extension from packaging. Insert the extension shafts into the right side of rolling table.



With a Phillips screwdriver, install screws in each end of extension shaft to secure.



## INSTALLING THE ROLLING TABLE

Put the Remove Table Lock lever in the down position. This allows the rolling table to be installed or removed.

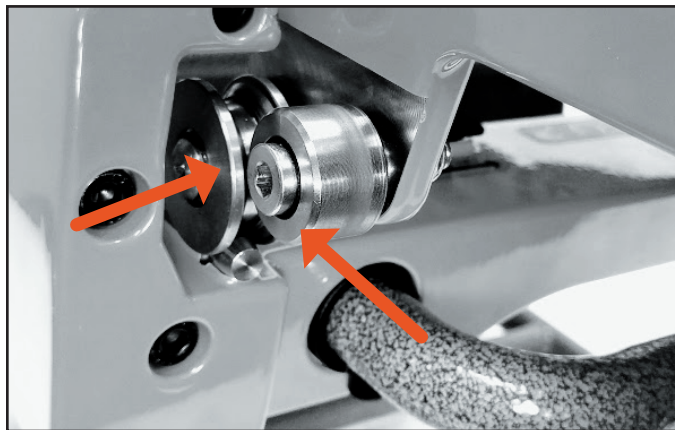


## ⚠ WARNING!

POSITION INADVERTENTLY THIS COULD CAUSE DAMAGE AND/OR INJURY

IF THE REMOVE TABLE LOCK LEVER IS LEFT IN THE DOWN POSITION

Holding the table in front of you, on the left side of the table line is the 1st notch wheel roller with the guide rail. Push the table along the guide rail until the 2nd and 3rd notch wheel rollers are on the guide rail.



Put the remove table lock lever in the up position. The remove table lock lever should remain in the up position for normal operation. The remove table lock lever should only be put in the down position for table removal and maintenance.

